



| Parts List |       |           |                                     |     |                           |          |
|------------|-------|-----------|-------------------------------------|-----|---------------------------|----------|
| Ref        | Class | Part      | Description                         | Qty | Comment                   | Footnote |
| 1          |       | 811587A 2 | COVER ASSEMBLY-Rocker Valve         | 2   |                           |          |
| 2          | 25    | 811553    | GROMMET-Rocker Cover                | 2   |                           |          |
| 3          | 36    | 811569    | CAP-Oil Filler                      | 2   |                           |          |
| 4          | 37    | 848590    | DECAL                               | 2   |                           |          |
| 5          | 22    | 848557    | FITTING                             | 2   |                           |          |
| 6          | 54    | 64235 2   | J CLIP                              | 2   |                           |          |
| 7          | 11    | 35888     | NUT (.250-28)-Rocker Cover Stud     | 14  |                           |          |
| 8          | 12    | 35462     | WASHER-Rocker Cover Stud            | 14  |                           |          |
| 9          | 16    | 56766     | STUD-Rocker Cover                   | 14  |                           |          |
| 10         | 27    | 811588    | GASKET-Rocker Cover                 | 2   |                           | 1        |
| 11         |       | 96028 1   | KEY-Valve Stem                      | 32  |                           |          |
| 12         |       | 42303     | RETAINER                            | 16  |                           |          |
| 13         | 26    | 69285     | SEAL-Valve                          | 16  | WHEN INSTALLING SEAL ON V | 1        |
| 14         | 24    | 848159    | SPRING                              | 16  |                           |          |
| 15         | 15    | 54531     | SHIM (.015)-Valve Spring            | AR  |                           | 5        |
| 15         | 15    | 77624     | SHIM (.030)-Valve Spring            | AR  |                           | 5        |
| 16         |       | 13024     | VALVE-Exhaust                       | 8   |                           |          |
| 17         |       | 821024    | VALVE-Inlet (2.250 Dia.) (Standard) | 8   |                           |          |
| 18         |       | 848262    | ROD-Valve Push (INLET)              | 8   |                           |          |
| 18         |       | 848264    | ROD-Valve Push (EXHAUST)            | 8   |                           |          |
| 19         |       | 811586    | GUIDE-Push Rod                      | 8   |                           |          |
| 20         | 10    | 49105     | BOLT (4.125)-Cylinder Head          | 24  |                           |          |
| 21         |       | 848589    | ARM-Valve Rocker                    | 16  |                           |          |
| 22         | 11    | 848610    | NUT-Valve Rocker Arm                | 16  |                           |          |
| 23         | 16    | 821836    | STUD-Valve Rocker Arm               | 16  |                           |          |
| 24         | 938   | 826363A10 | HEAD ASSEMBLY-Cylinder              | 2   |                           |          |
| 25         | 10    | 49106 1   | BOLT (2.00)-Cylinder Head           | 8   |                           |          |
| 26         | 27    | 811546    | GASKET-Cylinder Head                | 2   |                           | 19       |
| -          | 27    | 818572A96 | Gasket Set                          | -   |                           |          |